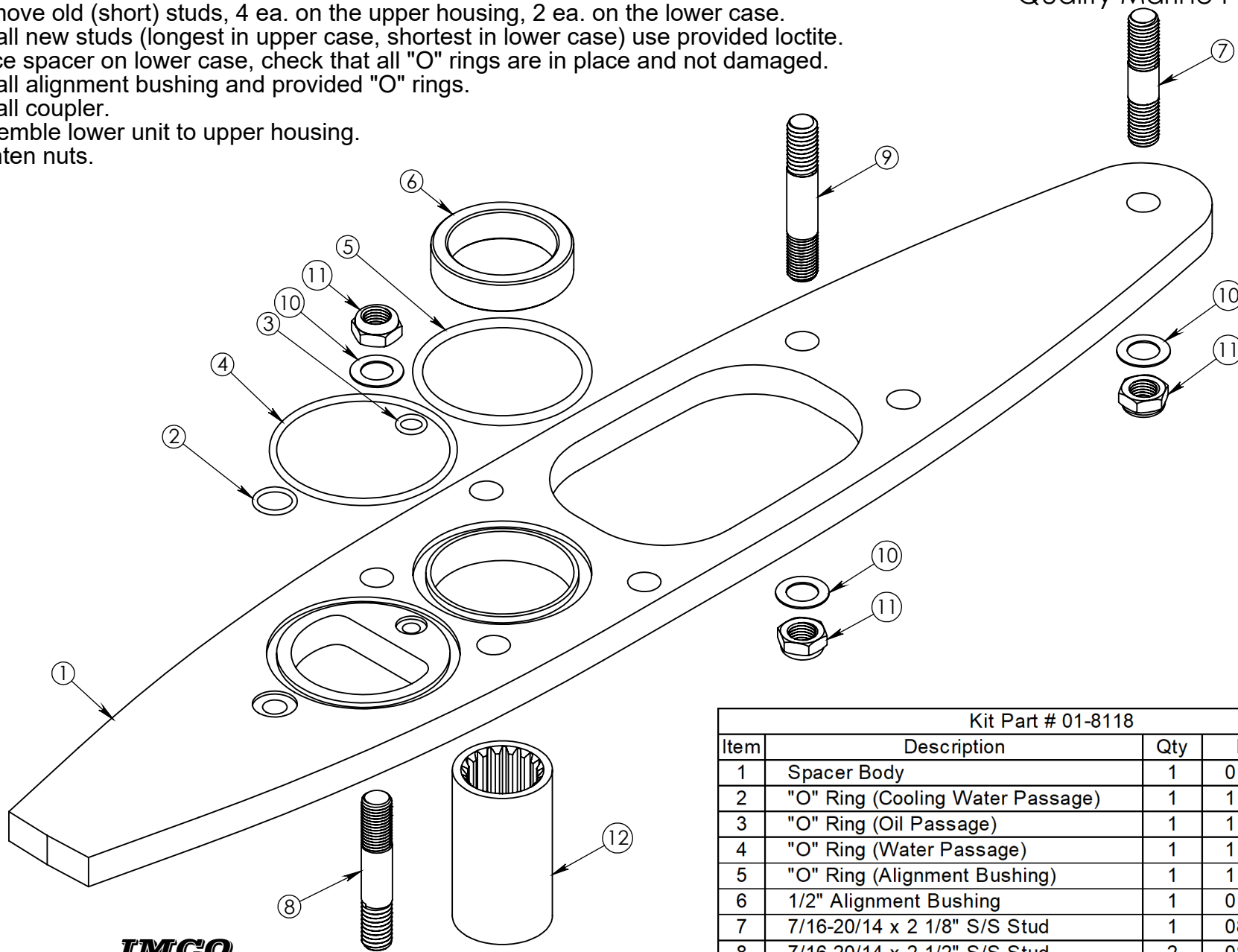


1/2" SCX-SC SPACER 0"-1" LOWERS ASSEMBLY INSTRUCTIONS

IMCO
Quality Marine Products

1. Remove old (short) studs, 4 ea. on the upper housing, 2 ea. on the lower case.
2. Install new studs (longest in upper case, shortest in lower case) use provided loctite.
3. Place spacer on lower case, check that all "O" rings are in place and not damaged.
4. Install alignment bushing and provided "O" rings.
5. Install coupler.
6. Assemble lower unit to upper housing.
7. Tighten nuts.



IMCO

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Kit Part # 01-8118			
Item	Description	Qty	Part Number
1	Spacer Body	1	01-7014
2	"O" Ring (Cooling Water Passage)	1	11-2014
3	"O" Ring (Oil Passage)	1	11-4011
4	"O" Ring (Water Passage)	1	11-2143
5	"O" Ring (Alignment Bushing)	1	11-2228
6	1/2" Alignment Bushing	1	01-2275
7	7/16-20/14 x 2 1/8" S/S Stud	1	08-130904741
8	7/16-20/14 x 2 1/2" S/S Stud	2	08-130904141
9	7/16-20/14 x 2 5/8" S/S Stud	4	08-13090415.51
10	Washer 7/16" AN S/S Thin	7	08-160900001
11	Nut 7/16-20 Nylock S/S Thin	7	08-090904001
12	2 1/2" Coupler	1	01-2141
13	Loctite	1	09-2038