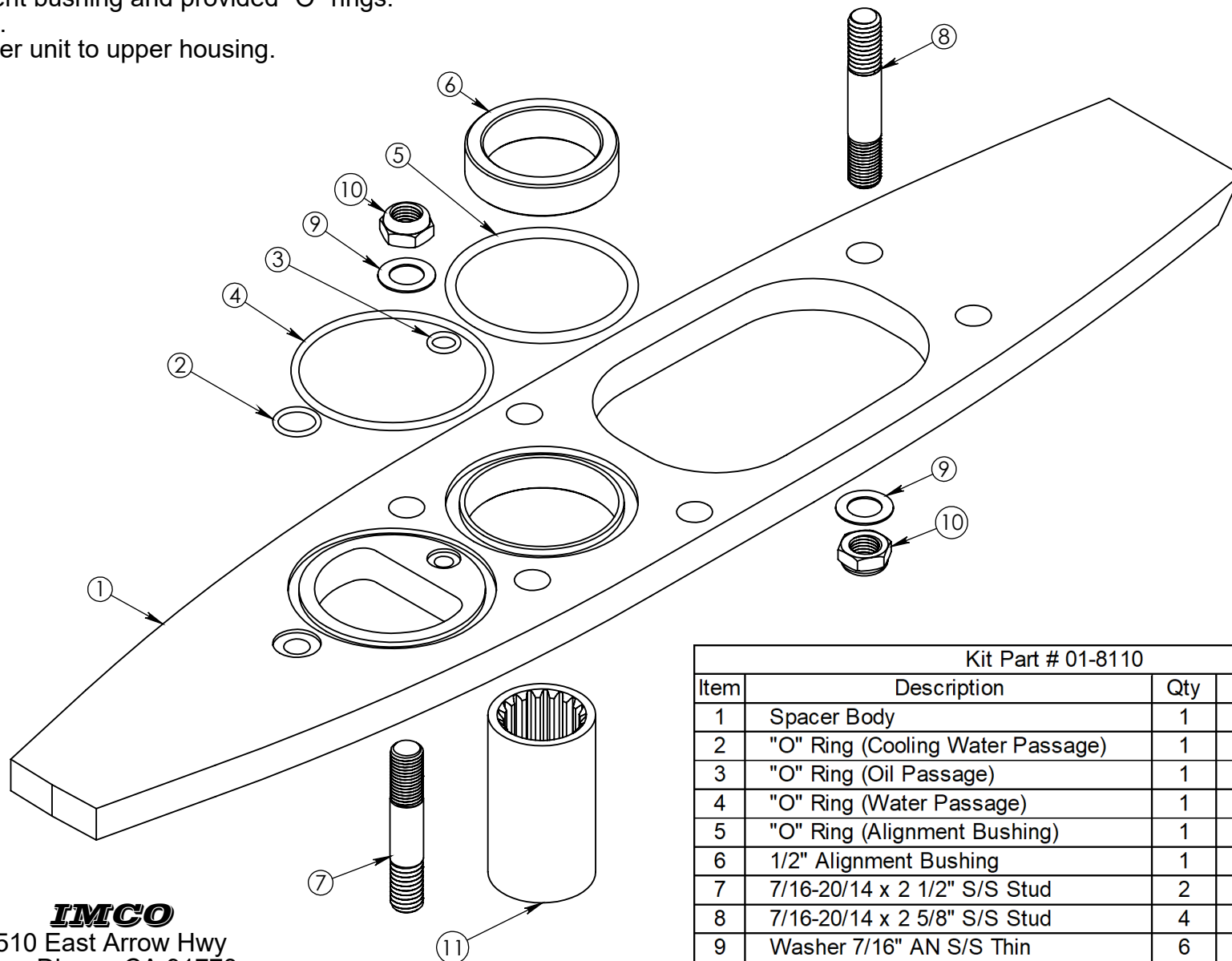


1/2" SCX-SC SPACER 2" LOWER ASSEMBLY INSTRUCTIONS



1. Remove old (short) studs, 4 ea. on the upper housing, 2 ea. on the lower case.
2. Install new studs (longest in upper case, shortest in lower case) use provided loctite.
3. Place spacer on lower case, check that all "O" rings are in place and not damaged.
4. Install alignment bushing and provided "O" rings.
5. Install coupler.
6. Assemble lower unit to upper housing.
7. Tighten nuts.



IMCO

510 East Arrow Hwy
San Dimas, CA 91773

(800) 899-8058 (909) 592-6162 Fax (909) 592-6052
info@imcomarine.com www.imcomarine.com

Kit Part # 01-8110			
Item	Description	Qty	Part Number
1	Spacer Body	1	01-7010
2	"O" Ring (Cooling Water Passage)	1	11-2014
3	"O" Ring (Oil Passage)	1	11-4011
4	"O" Ring (Water Passage)	1	11-2143
5	"O" Ring (Alignment Bushing)	1	11-2228
6	1/2" Alignment Bushing	1	01-2275
7	7/16-20/14 x 2 1/2" S/S Stud	2	08-130904141
8	7/16-20/14 x 2 5/8" S/S Stud	4	08-13090415.51
9	Washer 7/16" AN S/S Thin	6	08-160900001
10	Nut 7/16-20 Nylock S/S Thin	6	08-090904001
11	2 1/2" Coupler	1	01-2141
12	Loctite	1	09-2038