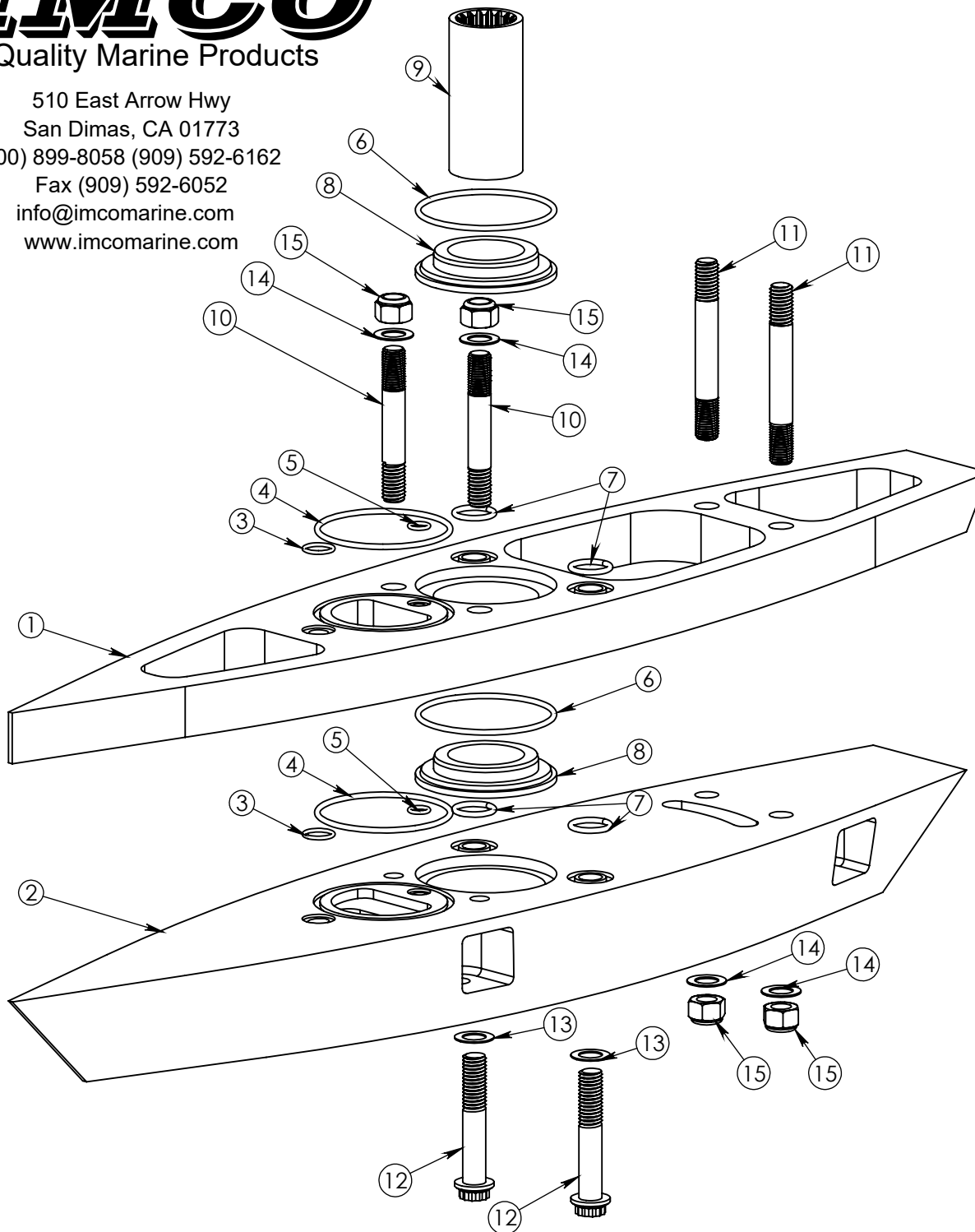


IMCO

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1" SCX DD SPACER KIT 01-8136 ASSEMBLY INSTRUCTIONS

1. Remove old short studs, 2 ea. on upper housing, 2 ea. on top of gear spacer (top studs only)
2. Install new studs (longer). Use provided Loctite.
3. Install alignment spacers on both spacer and gear spacer with "O" rings provided.
4. Install spacer and gear spacer to upper housing, use #12 bolts first, then nuts with washers, all provided with kit.
5. Tighten nuts and bolt.
6. Install longer coupler to vertical shaft of lower unit. (Make sure all "O" rings are installed).
7. Install lower unit with nuts and washers provide, tighten all nuts.

Note: Studs on lower side of gear spacer and lower unit stay the same!

Kit Part # 01-8136			
Item	Description	Qty	Part Number
1	1" SCX DD Spacer	1	01-7162
2	SCX DD Shaft Gear Spacer (not in kit)	1	01-7150
3	"O" Ring (Cooling Water Passage Lower)	2	11-2014
4	"O" Ring (Water Passage)	2	11-2143
5	"O" Ring (PTFE Oil Passage)	2	11-4011
6	"O" Ring (Alignment Spacer)	2	11-2144
7	"O" Ring (Upper Screws)	4	11-2114
8	Alignment Spacer (1 provided)	1	01-2401
9	3" Coupler (17 tooth)	1	01-2142
10	Stud 7/16 x 3" S/S (Gear Spacer)	2	08-130904161
11	Stud 7/16 x 3 1/2" S/S (Upper Case)	2	08-130904181
12	Bolt 7/16-14 x 2 1/2" 12 Point S/S (Thin Head)	2	08-070907141
13	Washer 7/16" AN S/S Thin	4	08-160900001
14	Washer 7/16" AN S/S	10	08-100900001
15	Nut 7/16-20 Nylock S/S	8	08-080904001
Provided But Not Show n			
	"O" Ring (Spur Gears)	1	11-2165
	"O" Ring (Water Passage 2)	1	11-2126
	"O" Ring (Cooling Water Passage Lower)	1	11-2135
	Nut 7/16-20 Nylock S/S Thin	2	08-090904001
	Loctite	1	09-2038