

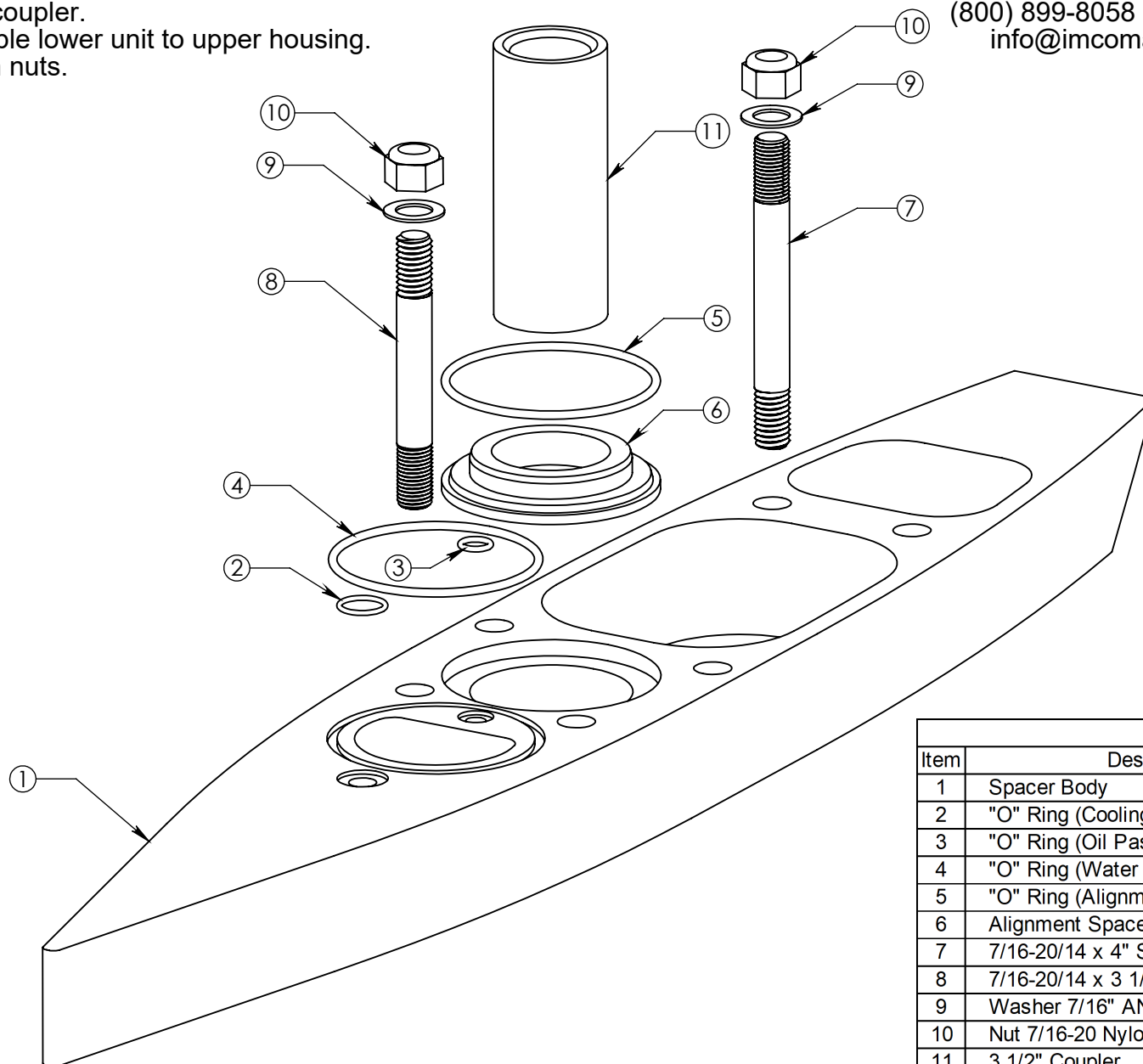
# 1 1/2" SCX SPACER 01-8055 ASSEMBLY INSTRUCTIONS

# IMCO

Quality Marine Products

1. Remove old (short) studs, 4 ea. on the upper housing, 2 ea. on the lower case.
2. Install new studs (longer), use provided loctite.
3. Place spacer on lower case, check that all "O" rings are in place and not damaged.
4. Install alignment spacer and provided "O" rings on top side of spacer.
5. Install coupler.
6. Assemble lower unit to upper housing.
7. Tighten nuts.

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| Kit Part # 01-8055 |                                  |     |              |
|--------------------|----------------------------------|-----|--------------|
| Item               | Description                      | Qty | Part Number  |
| 1                  | Spacer Body                      | 1   | 01-2455      |
| 2                  | "O" Ring (Cooling Water Passage) | 1   | 11-2014      |
| 3                  | "O" Ring (Oil Passage)           | 1   | 11-4011      |
| 4                  | "O" Ring (Water Passage)         | 1   | 11-2143      |
| 5                  | "O" Ring (Alignment Spacer)      | 1   | 11-2144      |
| 6                  | Alignment Spacer                 | 1   | 01-2401      |
| 7                  | 7/16-20/14 x 4" S/S Stud         | 4   | 08-130904201 |
| 8                  | 7/16-20/14 x 3 1/2" S/S Stud     | 2   | 08-130904181 |
| 9                  | Washer 7/16" AN S/S              | 8   | 08-100900001 |
| 10                 | Nut 7/16-20 Nylock S/S           | 8   | 08-080904001 |
| 11                 | 3 1/2" Coupler                   | 1   | 01-2145      |
| 12                 | Loctite                          | 1   | 09-2038      |