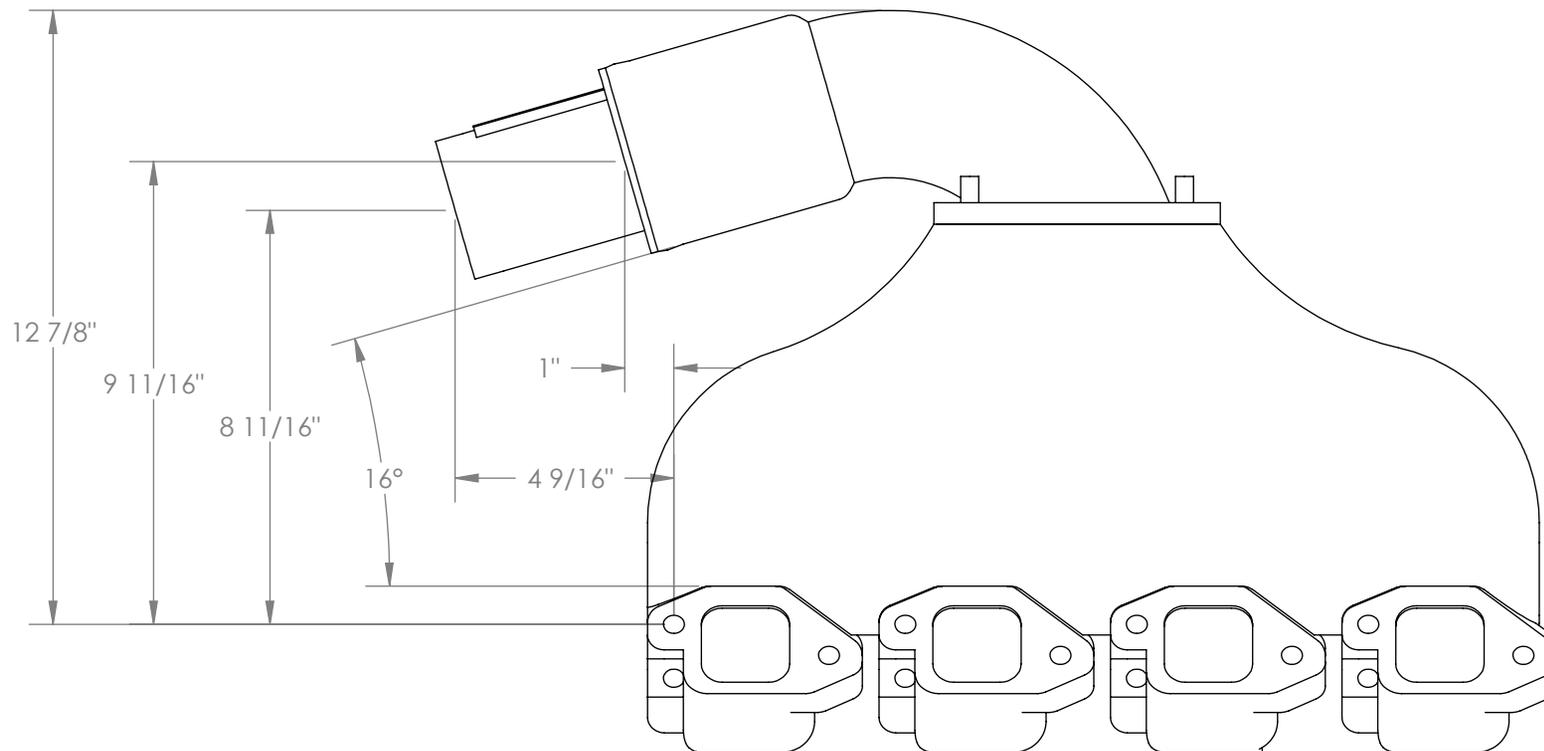


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DIMENSIONS ARE IN INCHES.
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APPROVALS	DATE
DRAWN RT	10/11/05
CHECKED	
MFG ENG	
QUAL ENG	

IMCO

POWERFLOW - Big Block
SA - Type Riser
Port Side

DWG. NO.	REV. A
CAD FILE: PF-85SAK-Port	SHEET 1 OF 1